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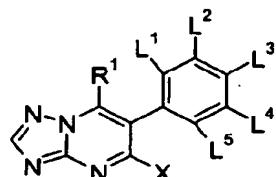
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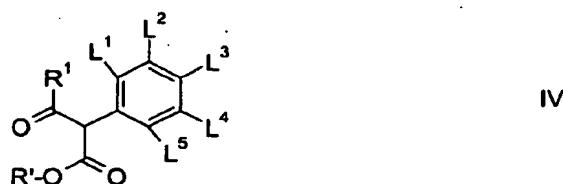
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under INID code 62.

(54) A process and intermediates for the preparation of fungicidal 7-alkyl-triazolopyrimidines

(57) A process and intermediates for the preparation of triazolopyrimidine compounds of formula I



wherein R<sup>1</sup>, X, L<sup>1</sup>, L<sup>2</sup>, L<sup>3</sup>, L<sup>4</sup> and L<sup>5</sup> are as defined in the description, which comprises reacting alkyl 2-aryl-3-alkyl-3-oxopropionates of formula IV



wherein R<sup>1</sup> and L<sup>1</sup>, L<sup>2</sup>, L<sup>3</sup>, L<sup>4</sup> and L<sup>5</sup> are as defined for formula I and R' represents an optionally substituted alkyl group,

- with 2-amino-[1,3,4]-triazole, and treating the resulting 5-hydroxytriazolopyrimidines of formula I, wherein X represents a hydroxy group, with a halogenating agent, and
- optionally treating the resulting 5-hydroxytriazolopyrimidines with an alcohol or a thioalkohol in the presence of a base, or with a metal amide, a metal alkyl amide or a metal dialkylamide, or a metal cyanide.

**Description**

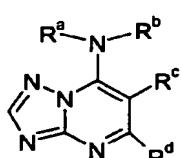
[0001] This invention relates to a process and intermediates for the preparation of certain triazolopyrimidine compounds.

5 [0002] EP-A-0 071 792 discloses compounds of the general formula



15 in which R<sup>b</sup> represents alkyl, halogen, alkoxy, cyano, cycloalkyl, aryl, aryloxy, arylthio, aralkyl, arylalkyl, arylalkyloxy or arylalkylthio each optionally substituted by halogen or alkoxy; or (R<sup>a</sup>)<sub>n</sub> represents a benzene, indane or tetrahydro-naphthalene ring fused with the phenyl ring, aromatic moieties in the above groups being optionally substituted by alkyl, alkoxy, halogen or cyano; n is 1 or 2; R<sup>b</sup> and R<sup>c</sup> are each hydrogen, alkyl or aryl, A represents a nitrogen atom or a CR<sup>d</sup> group, and R<sup>d</sup> is as R<sup>b</sup> but can also be halogen, cyano or alkoxy carbonyl or, together with R<sup>b</sup>, can form an alkylene chain containing up to two double bonds. The compounds are said to be active against various phytopathogenic fungi, especially those of the phycomycete class. However, evidence of fungicidal activity is only provided for these compounds against *Plasmopara viticola*, a member of the oomycete class of fungi.

20 [0003] U.S. Patent 5,593,996 discloses compounds of the general formula

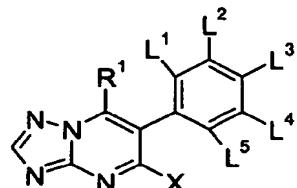


30 in which R<sup>a</sup> represents an optionally substituted alkyl, alkenyl, alkadienyl, cycloalkyl, bicycloalkyl or heterocyclyl group; R<sup>b</sup> represents a hydrogen atom or an alkyl group; or R<sup>a</sup> and R<sup>b</sup> together with the interjacent nitrogen atom represent an optionally substituted heterocyclic ring; R<sup>c</sup> represents an optionally substituted phenyl or naphthyl group; and R<sup>d</sup> represents a halogen atom or a group -NR<sup>e</sup>R<sup>f</sup> where R<sup>e</sup> represents a hydrogen atom or an amino, alkyl, cycloalkyl or bicycloalkyl group and R<sup>f</sup> represents a hydrogen atom or an alkyl group.

35 [0004] Makisumi et al., Chem. Pharm Bull. 12 (2) 204-212, (1964) describe the preparation of 5,6,7-trimethyl-s-triazolo[1,5-a]pyrimidine. However, there is no disclosure of any fungicidal activity.

40 [0005] The broad generic formula of U.S. Patent 4,863,843 suggests the use hydroxysubstituted triazolopyrimidines as components of photographic silver halide emulsions. However, there is no single 7-alkyl-6-aryl-5-hydroxytriazolopyrimidine disclosed. Moreover, there is no disclosure of fungicidal properties.

[0006] The present invention provides a process and intermediates for the preparation of compounds of formula I



I

50 wherein

55 R<sup>1</sup> represents an optionally substituted alkyl, alkenyl, alkynyl, alkadienyl, or aryl group, or an optionally substituted cycloalkyl or cycloalkenyl group, in which one CH<sub>2</sub> group may also be replaced by O, S or NR<sup>2</sup>, in which R<sup>2</sup> represents a hydrogen atom or an alkyl group;

X represents a hydrogen or halogen atom, or a hydroxy, alkoxy, aryloxy, aralkyloxy, haloalkoxy, alkylthio, cyano, amino,

alkylamino or dialkylamino group;

L<sup>1</sup>, L<sup>2</sup>, L<sup>3</sup>, L<sup>4</sup> and L<sup>5</sup> each independently represent a hydrogen or halogen atom or an optionally substituted alkyl or alkoxy group or a nitro or cyano group.

[0007] These new compounds show an excellent selective fungicidal activity in various crops.

[0008] In general terms, unless otherwise stated, as used herein the term "halogen atom" may denote a bromine, iodine, chlorine or fluorine atom, and is especially a bromine, chlorine or fluorine atom. Optionally substituted moieties may be unsubstituted or have from one up to the maximal possible number of substituents. Typically, 0 to 2 substituents are present.

[0009] In general terms, unless otherwise stated herein, the terms "alkyl", "alkenyl", "alkenyl", "alkadienyl" as used herein with respect to a radical or moiety refer to a straight or branched chain radical or moiety. As a rule, such radicals have up to 10, in particular up to 6 carbon atoms. Preferably an alkyl moiety has from 1 to 10 carbon atoms, preferably from 2 to 6 carbon atoms. A preferred alkyl moiety is an ethyl or especially a methyl, group. Preferably, an alkenyl moiety has from 2 to 6 carbon atoms.

[0010] In general terms, unless otherwise stated herein, the term "aryl", as used herein with respect to a radical or moiety refers to an aryl group having 6, 10 or 14 carbon atoms, preferably 6 or 10 carbon atoms, in particular, phenyl, being optionally substituted by one or more halogen atoms, nitro, cyano, alkyl, preferably C<sub>1-6</sub> alkyl, alkoxy, preferably C<sub>1-6</sub> alkoxy, haloalkyl, preferably C<sub>1-6</sub> haloalkyl, haloalkoxy, preferably C<sub>1-6</sub> haloalkoxy groups.

[0011] In general terms, unless otherwise stated herein, the terms "cycloalkyl" or "cycloalkenyl", as used herein with respect to a radical or moiety refer to a cycloalkyl group having 3 to 8 carbon atoms or a cycloalkenyl group having 5 to 8 carbon atoms, preferably 5 to 7 carbon atoms, in particular cyclopentyl, cyclohexyl or cyclohexenyl being optionally substituted by one or more halogen atoms, nitro, cyano, alkyl, preferably C<sub>1-6</sub> alkyl, alkoxy, preferably C<sub>1-6</sub> alkoxy.

[0012] In general terms, unless otherwise stated herein, the term "cycloalkyl or cycloalkenyl, in which one CH<sub>2</sub> group is replaced by O, S or NR<sup>2</sup>," as used herein with respect to a radical or moiety, refers to a saturated or unsaturated heterocyclyl group having 5 or 6 ring atoms selected from carbon, oxygen, sulfur and nitrogen, one of which being oxygen, sulfur or nitrogen being optionally substituted by one or more halogen atoms, nitro, cyano, alkyl, preferably C<sub>1-6</sub> alkyl, alkoxy, preferably C<sub>1-6</sub> alkoxy, preferably 2,3-dehydropiperid-3-yl, tetrahydropyranyl, tetrahydrofuranyl or tetrahydrothienyl, in particular N-methyl-2,3-dehydropiperid-3-yl.

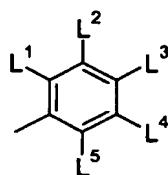
[0013] Preferred compounds of this are those compounds of the general formula I in which any alkyl part of the groups R<sup>1</sup>, R<sup>2</sup> or X which may be straight chained or branched, contains 1 to 10 carbon atoms, preferably, 2 to 9 carbon atoms, more preferably, 3 to 6 carbon atoms, any alkenyl, alkynyl or alkadienyl part of the substituents R<sup>1</sup> contains 2 to 10 carbon atoms, preferably, 3 to 9 carbon atoms, more preferably, 4 to 6 carbon atoms, any cycloalkyl part of the substituents R<sup>1</sup> contains from 3 to 10 carbon atoms, preferably, from 3 to 8 carbon atoms, more preferably, from 3 to 6 carbon atoms, and any aryl part of the substituents R<sup>1</sup> contains 6, 10 or 14 carbon atoms, preferably, 6 or 10 carbon atoms, and in which each optionally substituted group independently is substituted by one or more halogen atoms or nitro, cyano, alkyl, preferably, C<sub>1-6</sub> alkyl, cycloalkyl, preferably, C<sub>3-6</sub> cycloalkyl, cycloalkenyl, preferably, C<sub>3-6</sub> cycloalkenyl, haloalkyl, preferably C<sub>1-6</sub> haloalkyl, halocycloalkyl, preferably C<sub>3-6</sub> halocycloalkyl, alkoxy, preferably C<sub>1-6</sub> alkoxy, alkanoyloxy, preferably C<sub>1-6</sub> alkanoyloxy, haloalkoxy, preferably C<sub>1-6</sub> haloalkoxy, alkylthio, preferably C<sub>1-6</sub> alkylthio, phenyl, halo-, dihalo- or trihalophenyl or pyridyl groups. Any alkyl, alkenyl or alkynyl group may be linear or branched. A halogen atom suitably denotes a fluorine, chlorine or iodine atom.

[0014] Especially preferred compound of this are compounds of the general formula I in which R<sup>1</sup> represents a C<sub>1-10</sub> alkyl, C<sub>1-10</sub> haloalkyl, in particular, a fluorinated C<sub>1-10</sub> alkyl group, C<sub>3-6</sub> cycloalkyl, C<sub>3-6</sub> cycloalkyl-C<sub>1-6</sub> alkyl, C<sub>1-6</sub> alkyl-C<sub>3-8</sub> cycloalkyl, in particular, a methylcyclohexyl group, halo-C<sub>3-6</sub> cycloalkyl, in particular a fluorocyclohexyl, most preferably a 3- or 4-fluorocyclohexyl group, C<sub>5-8</sub> cycloalkenyl, C<sub>1-10</sub> alkoxy-C<sub>1-6</sub> alkyl, a phenyl, a mono- or di-C<sub>1-6</sub> alkyl-phenyl group, a phenyl-C<sub>1-10</sub> alkyl, or a mono- or di-C<sub>1-6</sub> alkyl-phenyl-C<sub>1-10</sub> alkyl group, in particular, a benzyl group.

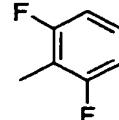
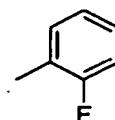
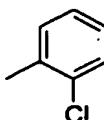
[0015] Preferably at least one of the substituents L<sup>1</sup> through L<sup>5</sup>, in particular L<sup>1</sup> and/or L<sup>5</sup>, is different from hydrogen. L<sup>1</sup> is preferably a fluorine or chlorine atom or a methyl, methoxy or trifluoromethoxy group. The other substituents are preferably selected from hydrogen or fluorine.

[0016] Also, particularly preferred are compounds of formula I, in which the phenyl group of formula

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is selected from

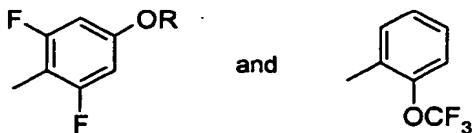


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wherein R represents an alkyl group.

[0017] Most preferred are the 2-chloro-6-fluorophenyl, the 2,4,6-trifluorophenyl and the 2,6-difluoro-4-methoxyphenyl groups.

[0018] Also preferred are compounds of the general formula I in which X represents a halogen atom, in particular, a chlorine or iodine atom, a C<sub>1</sub>-C<sub>10</sub> alkoxy, in particular, a methoxy or ethoxy group, a C<sub>1</sub>-C<sub>10</sub> haloalkoxy, in particular a fluorinated C<sub>1</sub>-C<sub>10</sub> alkoxy group, most preferably, a fluorinated methoxy or ethoxy group, a phenoxy, a mono- or di-C<sub>1</sub>-C<sub>6</sub> alkyl-phenoxy group, a phenyl-C<sub>1</sub>-C<sub>10</sub> alkoxy, or a mono- or di-C<sub>1</sub>-C<sub>6</sub> alkylphenyl-C<sub>1</sub>-C<sub>10</sub> alkoxy group, in particular, a benzyl oxy group.

[0019] Included in the scope of the present invention are (R) and (S) isomers of compounds of general formula I having a chiral center and the racemates thereof, and salts, N-oxides and acid addition compounds.

[0020] The compounds according to general formula I are oils, gums, semi-solids or crystalline solid materials. They are superior by virtue of their valuable fungicidal properties, in particular, their fungitoxicity against a broad range of phytopathogenic fungi. For example, they can be used in agriculture or related fields for the control of phytopathogenic fungi such as *Alternaria solani*, *Botrytis cinerea*, *Cercospora beticola*, *Cladosporium herbarum*, *Corticium rolfsii*, *Erysiphe graminis*, *Helminthosporium tritici repentis*, *Leptosphaeria nodorum*, *Micronectriella nivalis*, *Monilinia fructigena*, *Mycosphaerella ligulicola*, *Mycosphaerella pinodes*, *Phytophthora infestans*, *Pyricularia grisea f.sp. oryzae*, *Rhizoctonia solani*, *Monographella nivalis* *Sclerotinia sclerotiorum*, *Uncinula necator* and *Venturia inaequalis*, in particular for the control of, *Alternaria solani* *Botrytis cinerea* and *Venturia inaequalis*. The compounds of general formula I according to the invention possess a high fungicidal activity within a wide concentration range and may be used in agriculture without any difficulties.

[0021] Moreover, the compounds according to the invention show enhanced residual control of fungi compared with conventional fungicides.

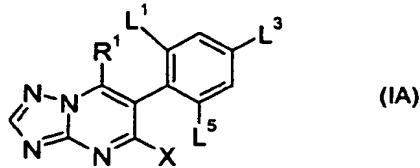
[0022] Good results in terms of control of phytopathogenic fungi are obtained with a compound as defined in formula I wherein:

X represents a halogen atom, an alkoxy or haloalkoxy group, in particular a chlorine or iodine atom or a methoxy, ethoxy, fluoromethoxy or 2,2,2-difluoroethoxy group;

R<sup>1</sup> represents preferably straight chained or branched C<sub>1</sub>-C<sub>8</sub>-alkyl, in particular n-propyl, iso-propyl, 1- or 2-methylpropyl, n-butyl, n-pentyl or n-hexyl, C<sub>3</sub>-C<sub>7</sub>-cycloalkyl being optionally substituted by a fluorine atom, a C<sub>1</sub>-C<sub>8</sub>-alkyl group or a C<sub>2</sub>-C<sub>8</sub> alkanoyloxy group, in particular cyclopentyl, cyclohexyl, 4-methylcyclohexyl, 4-acetoxy-cyclohexyl or 3- or 4-fluorocyclohexyl, straight chained or branched C<sub>1</sub>-C<sub>6</sub>-haloalkyl, in particular 3,3,3-trifluoropropyl, or phenyl being optionally substituted by at least one halogen atom or at least one C<sub>1</sub>-C<sub>6</sub>-alkyl or C<sub>1</sub>-C<sub>6</sub>-alkoxy group.

[0023] Particularly preferred are the compounds of formula IA.

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10 wherein

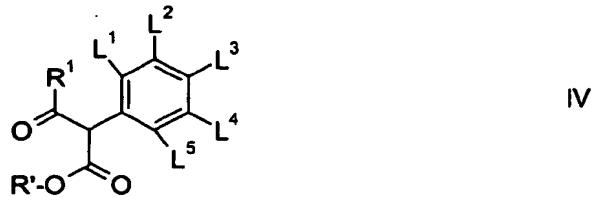
R¹ is as herein above defined, X represents a chlorine or iodine atom, or a methoxy or ethoxy group, and L¹, L² and L³ each independently represent a hydrogen, fluorine or chlorine atom, or a methoxy, methyl, or trifluoromethoxy group, at least one of which is other than hydrogen.

15 [0024] Especially good results in terms of control of phytopathogenic fungi are obtained by using, for example, the following compounds of formula:

5-chloro-6-phenyl-7-butyl-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2-chloro-6-fluorophenyl)-7-butyl-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2-chloro-6-fluorophenyl)-7-hexyl-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-7-butyl-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-7-butyl-6-(2-methylphenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-7-butyl-6-(2-chlorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-7-butyl-6-(2-fluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,  
 20 5-chloro-7-butyl-6-(2,6-difluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2-chloro-6-fluorophenyl)-7-ethyl-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2-chloro-6-fluorophenyl)-7-(2-methylpropyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2-chloro-6-fluorophenyl)-7-(2-methylpropyl)-[1,2,4]triazolo[1,5-a]pyrimidine,  
 25 5-chloro-6-(2-chloro-6-fluorophenyl)-7-pentyl-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2-chloro-6-fluorophenyl)-7-isopropyl-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2-chloro-6-fluorophenyl)-7-(1-methylpropyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2-chloro-6-fluorophenyl)-7-cyclopentyl-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2-chloro-6-fluorophenyl)-7-cyclohexyl-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-7-cyclohexyl-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,  
 30 7 cyclohexyl-5-methoxy-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 7-cyclohexyl-6-(2,6-difluorophenyl)-5-methoxy-[1,2,4]triazolo[1,5-a]pyrimidine, 7-cyclohexyl-6-(2-fluorophenyl)-5-methoxy-[1,2,4]triazolo[1,5-a]pyrimidine, 6-(2-chloro-6-fluorophenyl)-7-cyclohexyl-5-methoxy-[1,2,4]triazolo[1,5-a]pyrimidine,  
 35 5-chloro-6-(2-chloro-6-fluorophenyl)-7-(4-methylcyclohexyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 7-cyclohexyl-5-iodo-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-7-cyclohexyl-6-(2,4-difluoro-6-methoxyphenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 7-(4-chloro-3-hydroxy-cyclohexyl)-5-chloro-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-7-cyclohexyl-6-(2,6-difluoro-4-methoxy-phenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-7-(cis-4-fluoro-3-cyclohexyl)-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-7-(cis-3-fluoro-3-cyclohexyl)-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine,  
 40 40 5-chloro-7-cyclohexyl-6-(2,4-difluoro-6-methoxyphenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 7-(trans-4-fluoro-3-cyclohexyl)-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 7-cyclohexyl-5-(N,N-dimethylamino)-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-7-cyclohex-3-enyl-6-(2,6-difluoro-4-methoxyphenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 7-(trans-4-fluoro-3-cyclohexyl)-5-methoxy-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 7-cyclohexyl-6-(2,6-difluoro-4-methoxyphenyl)-5-isopropoxy-[1,2,4]triazolo[1,5-a]pyrimidine, 7-cyclohexyl-6-(2,6-difluoro-4-methoxyphenyl)-5-(2,2,2-trifluoroethoxy)-[1,2,4]triazolo[1,5-a]pyrimidine, 7-cyclohexyl-6-(2,6-difluoro-4-methoxyphenyl)-5-phenoxy-[1,2,4]triazolo[1,5-a]pyrimidine, 7-cyclohexyl-5-benzylxy-6-(2,6-difluoro-4-methoxyphenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-7-(N-methyl-2,3-dehydropiperid-3-yl)-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2,6-difluorophenyl)-7-(N-methyl-2,3-dehydropiperid-3-yl)-[1,2,4]triazolo[1,5-a]pyrimidine,  
 50 5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-7-(N-methyl-2,3-dehydropiperid-3-yl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2-chloro-6-fluorophenyl)-7-(N-methyl-2,3-dehydropiperid-3-yl)-[1,2,4]triazolo[1,5-a]pyrimidine, 7-(4-acetoxycyclohexyl)-5-chloro-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 7-(4-acetoxycyclohexyl)-5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-7-(cis-4-fluorocyclohexyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-7-(trans-4-fluorocyclohexyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 5-chloro-6-(2,6-difluoro-4-methoxyphenyl)-7-(cis-3-fluorocyclohexyl)-[1,2,4]triazolo[1,5-a]pyrimidine, 6-(2,6-difluoro-4-methoxyphenyl)-7-(cis-4-fluorocyclohexyl)-5-methoxy-[1,2,4]triazolo[1,5-a]pyrimidine, 6-(2,6-difluoro-4-methoxyphenyl)-7-(trans-4-fluorocyclohexyl)-5-meth-

oxy[1,2,4]triazolo[1,5-a]pyrimidine, 6-(2,6-difluoro-4-methoxyphenyl)-7-(cis-3-fluorocyclohexyl)-5-methoxy[1,2,4]triazolo[1,5-a]pyrimidine, 7-cyclohexyl-5-fluoromethoxy-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5-a]pyrimidine.

5 [0025] The present invention provides a process for the preparation of a compound of formula I which comprises reacting the corresponding alkyl 2-aryl-3-alkyl-3-oxopropionates of formula IV



wherein R<sup>1</sup> and L<sup>1</sup>, L<sup>2</sup>, L<sup>3</sup>, L<sup>4</sup>, and L<sup>5</sup> are as hereinbefore defined for formula I and R' represents an optionally substituted alkyl group,

[0026] a) with 2-amino-[1,3,4]-triazole.

20 [0027] This reaction is preferably carried out either at elevated temperatures in the presence of a tertiary amine, in particular tri-n-butylamine, analogously to the methods disclosed in EP 0 770 615, or in the presence of acetic acid analogously to the methods disclosed by G. Fischer in *Advances in Heterocyclic Chemistry*, Vol. 57, 1993, pages 81-138.

25 [0028] The resulting 7-substituted 5-hydroxytriazolopyrimidine of formula I, wherein X represents a hydroxy group, is subsequently treated with a halogenating agent, preferably selected from the group consisting of phosphorous oxychloride, phosphorous oxybromide, phosphorous pentachloride, phosphorous pentabromide, analogously to the methods disclosed in EP 0 770 615, and

30 [0029] (b) optionally treating the resulting 5-halogen-triazolopyrimidine with an alcohol or a thioalcohol in the presence of a base, or with a metal amide, a metal alkylamide or a metal dialkylamide, or a metal cyanide.

35 [0030] The compounds of formula I, wherein R<sup>1</sup> represents a fluorocycloalkyl group, can be prepared by reaction of the corresponding compounds of formula I, wherein R<sup>1</sup> represents a cycloalkenyl group, with a fluorination agent, in particular with hydrogenfluoride. The reaction between the 7-cycloalkenyl-triazolopyrimidines of formula I, and hydrogenfluoride is conveniently carried out in the presence of a tertiary amine. Suitable tertiary amines include pyridine, triethylamine, tri-n-butylamine or mixtures of these amines. The reaction is suitably carried out at a temperature in the range from about -20 °C to about +80 °C, the preferred reaction temperature being from about 0 °C to about +40 °C, and most preferably at ambient temperature.

40 [0031] The following examples further illustrate the present invention

#### Example 1

##### Preparation of 5-chloro-7-n-hexyl-6-(2-chloro-6-fluorophenyl)-1,2,4triazolo[1,5a]pyrimidine

45 [0032] Copper iodide (0.96 g, 5 mmol) is suspended in tetrahydrofuran (THF, 25 ml) under an inert gas atmosphere. The suspension is cooled to about -70 °C and n-hexyllithium (5 ml, 2M in hexanes) is added by syringe. The mixture is stirred for 45 minutes and 5,7-dichloro-6-(2-chloro-6-fluorophenyl)-[1,2,4]triazolo[1,5a]pyrimidine (1.6 g, 5 mmol, obtained according to EP 0 770 615) is added as a solution in THF (10 ml). The reaction mixture is stirred for 15 minutes at about -70°C. The reaction mixture is then quenched with a mixture of aqueous saturated ammonium chloride/concentrated ammonia (9 :1). The two Phase mixture is separated. A brown oil is isolated from the organic layer which is subjected to a chromatographic purification (light petroleum, 20% to 40% ethylacetate), which yields the product as a crystalline residue (0.75 g, m.p. 55-57°C).

#### Example 2

##### 2A Preparation of ethyl 2-(2-chloro-6-fluorophenyl)-3-(4-methylcyclohexyl)-3-oxopropionate

55 [0033] Lithium diisopropylamide (0.18 mol) in tetrahydrofuran (270 ml) is added to a mixture of ethyl (2-chloro-6-fluorophenyl)acetate (38.1 g, 0.175 mol) and THF (200 ml) at -70°C. The reaction mixture is stirred for 2 hours at about -70°C. 4-Methylcyclohexanecarboxylic acid chloride (28.25 g, 0.175 mol) is added and the reaction mixture is allowed

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to warm up to room temperature over night. The reaction mixture is then quenched with hydrochloric acid (5N, 60 ml) and most of the organic solvent is distilled off under reduced pressure. From the remainder the product is extracted with light petroleum (200 ml). The organic layer is separated, washed with water, dried with magnesium sulphate and concentrated in vacuo to yield a yellow oil (63.5 g). This is filtered through silica (light petroleum, 3% ethyl acetate) to yield a pale yellow oil (27.2 g). The product is used in the next step without further purification.

### 2B Preparation of 5-hydroxy-7-(4-methylcyclohexyl)-6-(2-chloro-6-fluorophenyl)-1,2,4-triazolo[1,5a]pyrimidine

[0034] A mixture of 2A (3.41 g, 10 mmol), aminotriazole (0.84 g, 10 mmol) and tributylamine (1.85 g) is heated to 160°C for 2.5 hours. The reaction mixture is cooled and dissolved in water. The mixture is acidified with hydrochloric acid and extracted with ethyl acetate. Drying and evaporation of the organic phase yields a solid which is treated with light petroleum. 1.66 g of a tan powder is obtained (m.p. 235-240°C).

### 2C Preparation of 5-chloro-7-(4-methylcyclohexyl)-6-(2-chloro-6-fluorophenyl)-[1,2,4]triazolo[1,5a]pyrimidine

[0035] A mixture of 2B (1.0 g, 2.77 mmol) and phosphorus oxychloride (2 ml) is heated to 110°C for 3 hours. After cooling the mixture is dissolved in methylene chloride and water is added. The two phase mixture is stirred vigorously for 1 hr. The organic layer is separated, dried and evaporated in vacuo to yield a foam (0.8 g). Upon treatment with diisopropyl ether a tan powder (0.5 g) is obtained which melts at 190-194°C.

#### Example 3

##### Preparation of 5-methoxy-7-cyclohexyl-6-(2-chloro-6-fluorophenyl)-[1,2,4]triazolo[1,5a]pyrimidine

[0036] A mixture of 5-chloro-7-cyclohexyl-6-(2-chloro-6-fluorophenyl)-[1,2,4]triazolo[1,5a]pyrimidine (1.15 g, 3.2 mmol), sodium methylate (0.074 g, 3.2 mmol) and methanol (50 ml) is stirred at ambient temperature for 5.5 hours. The mixture is then poured into water and the product is extracted with methylene chloride. Drying and evaporating the solvent yields a crystalline residue which is treated with a mixture of diisopropylether/light petroleum. 0.85 g of colourless crystals are obtained melting at 193-196°C.

[0037] By similar procedures other nucleophilic groups such as azide, cyanide, fluorine, alkylamino, alkylthio, etc. can be introduced.

#### Example 4

##### Preparation of 5-chloro-7-hydroxymethyl-6-(2-chloro-6-fluorophenyl)-[1,2,4]triazolo[1,5a]pyrimidine

[0038] A mixture of 5,7-dichloro-6-(2-chloro-6-fluorophenyl)-[1,2,4]triazolo[1,5a]pyrimidine (1.9 g, 6 mmol), dibenzoylperoxide (1.04 g, 3 mmol) and molecular sieves 3 A in methanol 50 ml are heated to reflux over night. The mixture is filtered and the sieves are washed thoroughly with ethyl acetate. The combined organic phases are washed with aqueous sodium carbonate, dried and concentrated in vacuo. Upon standing the product starts to crystallize. It is filtered off and washed with toluene and dried in vacuo. Yield: 1.07 g, F.p.: 172-173°C.

[0039] The hydroxy group can be derivatized by standard chemistry, e.g. chlorination, alkylation, acetylation etc. to furnish the derivatives listed in the table.

#### Example 5

##### Preparation of 5-chloro-7-(4-fluorocyclohexyl)-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5a]pyrimidine

[0040] A mixture of 5-chloro-7-(4-cyclohex-3-enyl)-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5a]pyrimidine (1.3 g, 3.5 mmol) and hydrogenfluoride in pyridine (70%, 8 ml) is stirred at ambient temperature for 2 hours. The mixture is then poured onto a mixture of ice/sodium hydrogencarbonate. The product is extracted from this mixture with ethyl acetate. Drying of the organic phase with magnesium sulfate and evaporation yields 1.4 g of a colourless oil. This is purified by flash chromatography giving rise to two product fractions: A, 0.35 g a colourless solid (m.p.: 153°C) which is a mixture (1 : 2) of the trans 4-F and the trans 3-F products and B, 0.82 g a colourless solid (m.p.: 162-166°C) being a mixture (6 : 1) of the 4-cis-F and 3 trans-F products as indicated by NMR analysis.

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Example 6

Preparation of 5-chloro-7-(N-methyl-2,3-dehydropiperid-3-yl)-6-(2,4,6-trifluorophenyl)-[1,2,4]triazolo[1,5a]pyrimidine

5 [0041] To a solution of 5,7-dichloro-6-(2,4,6-trifluorophenyl)-1,2,4-triazo[1,5a]pyrimidine (1.0 g, 3.1 mmol) in methylene chloride (10 ml) is added N-methyl-2,3-dehydropiperidine (10 mmol) and triethylamine (0.5 ml). The mixture is stirred over night. The reaction mixture is extracted with aqueous 1 N hydrogen chloride, water and brine. It is dried and evaporated in vacuo. The crude product is purified by flash chromatography using light petroleum/ethyl acetate (1 : 1) as the eluent. Evaporation of the product containing fractions gives 0.55 g of bright orange crystals melting at 10 175°C.

Example 7

Synthesis of 5-methoxy-6-aryl-7-alkyl-[1,2,4]triazolo[1,5a]pyrimidines

15 7A Preparation of 5-chloro-7-cyclohexyl-6-(2,6-difluorophenyl)-[1,2,4]triazolo[1,5a]pyrimidine

[0042] To a solution of zinc bromide (8.1 g, 36 mmol) in 50 ml dry THF is added cyclohexylmagnesium chloride (2M in ether, 18 ml, 36 mmol). The milky white suspension is stirred at ambient temperature for 1 h. In a separate flask lithium chloride (3.05 g, 72 mmol) is dried at about 130°C at 0.1 mbar for 1 h. CuCN (3.22 g, 36 mmol) is added and the flask is purged with argon. THF (36 ml) is added and the clear pale green solution is transferred to the previously prepared suspension of the cyclohexylzinc, cooled to -10°C, by syringe. The mixture is stirred at 0°C for 10'. It is then cooled to - 25°C and 5,7-dichloro-6-(2,6-difluorophenyl)-[1,2,4]triazolo[1,5a]pyrimidine (9.05 g, 30 mmol) is added as a solution in 30 ml THF. The mixture is allowed to warm to ambient temperature. Stirring is continued over night. The reaction mixture is then quenched with 100 ml of a mixture of aq. saturated ammonium chloride/conc. ammonia (9:1) and the two phase mixture is separated. The aqueous phase is extracted with dichloromethane. The organic phases are combined, dried and concentrated in vacuo. The resulting residue is treated with light petroleum. The tan crystals are recrystallized from isopropanol to yield colorless crystals, 7.11 g, m.p. 180-184°C.

30 7B Preparation of 5-methoxy-7-cyclohexyl-6-(2,6-difluorophenyl)-[1,2,4]triazolo[1,5a]pyrimidine

[0043] To a solution of 7A (0.25 g, 0.7 mmol) in 10 ml dry methanol is added methanolic sodium methoxide (1.4 ml, 0.7 mmol). The reaction mixture is stirred at ambient temperature for 1 hour. It is then quenched with water and the product is extracted with dichloromethane. Drying and evaporating the organic phases yields a colorless crystalline residue (0.22 g, 92%, m.p. 190-196°C) which does not require further purification.

Examples 8-100

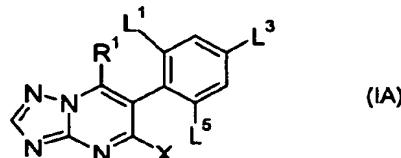
40 [0044] Using the synthetic procedures described in Examples 1 to 7, the following compounds are prepared and their structure and melting point are given in Table 1 below.

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Table I



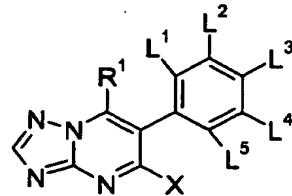
Example	R <sup>1</sup>	L <sup>1</sup>	L <sup>3</sup>	L <sup>5</sup>	X	Melting Point (°C)
8	methyl	F	H	Cl	Cl	154-158
9	hydroxymethyl	F	H	Cl	Cl	180-184
10	tetrahydrothien-2-yl	F	H	Cl	Cl	oil
11	tetrahydrofuran-2-yl	F	H	Cl	Cl	118-121
12	chloromethyl	F	H	Cl	Cl	156-160
13	acetoxymethyl	F	H	Cl	Cl	107-108
14	methoxymethyl	F	H	Cl	Cl	176-180
15	ethoxymethyl	F	H	Cl	Cl	97-101
16	tetrahydrofuran-2-yl	OCF <sub>3</sub>	H	H	Cl	125
17	n-butyl	F	H	Cl	Cl	99-102
18	n-pentyl	F	H	Cl	Cl	oil
19	n-butyl	CH <sub>3</sub>	H	H	Cl	91-95
20	n-butyl	Cl	H	H	Cl	89-91
21	n-butyl	F	H	H	Cl	58-62
22	n-butyl	F	H	F	Cl	104-108
23	n-butyl	H	H	H	Cl	93-96
24	ethyl	F	H	Cl	Cl	150-154
25	n-propyl	F	H	Cl	Cl	72-75
26	2-methylpropyl	F	H	Cl	Cl	122-125
27	isopropyl	F	H	Cl	Cl	179-183
28	1-methylpropyl	F	H	Cl	Cl	142-145
29	cyclopentyl	F	H	Cl	Cl	189-195
30	cyclohexyl	F	H	Cl	Cl	186-190
31	Phenyl	F	H	Cl	Cl	180-186
32	3,3,3-trifluoropropyl	F	H	Cl	Cl	111-112
33	2,6-dimethylphenyl	F	H	Cl	Cl	172-178
34	3-methylphenyl	F	H	Cl	Cl	156-163
35	2-methylphenyl	F	H	Cl	Cl	165-169
36	2,6-dioxocyclohexyl	F	H	Cl	Cl	192-193

Example	R <sup>1</sup>	L <sup>1</sup>	L <sup>3</sup>	L <sup>5</sup>	X	Melting Point (°C)
37	cyclohexyl	F	H	Cl	F	158
38	cyclohexyl	F	H	Cl	OCH <sub>3</sub>	190
39	cyclohexyl	F	H	Cl	CN	224-229
40	cyclohexyl	F	H	F	Cl	181-185
41	4-fluorophenyl	F	H	Cl	Cl	169-174
42	cyclohexyl	F	H	H	Cl	176-179
43	cyclohexyl	Cl	H	H	Cl	217-221
44	cyclohexyl	F	F	F	Cl	135-140
45	cyclohexyl	F	H	Cl	N <sub>3</sub>	173-176
46	cyclohexyl	F	H	Cl	SCH <sub>3</sub>	229-233
47	cyclohexyl	F	H	Cl	Br	191-195
48	cyclohexyl	F	H	Cl	NH <sub>2</sub>	276-281
49	cyclohexyl	F	F	F	OCH <sub>3</sub>	193-197
50	cyclohexyl	F	H	H	OCH <sub>3</sub>	185-190
51	cyclohex-3-enyl	F	H	Cl	Cl	185
52	2-hydroxycyclohexyl	F	H	Cl	OCH <sub>3</sub>	
53	cyclohexyl	F	F	F	OC <sub>2</sub> H <sub>5</sub>	184.5-190
54	cyclohexyl	F	H	Cl	OC <sub>2</sub> H <sub>5</sub>	
55	cyclohexyl	F	F	F	OCH(CH <sub>3</sub> ) <sub>2</sub>	197-201
56	tetrahydrofuran-2-yl	F	F	F	Cl	
57	2-fluorophenyl	F	F	F	Cl	171
58	2-trifluoromethylphenyl	F	F	F	Cl	202
59	2-fluorophenyl	F	F	F	Cl	167
60	2,4,6-trifluorophenyl	F	F	F	Cl	175
61	4-tert-butylphenyl	F	F	F	Cl	169
62	2-hydroxycyclohexyl	Cl	H	F	OCH(CH <sub>3</sub> ) <sub>2</sub>	182
63	3-fluorophenyl	F	F	F	Cl	209
64	cyclohexyl	F	F	F	F	145
65	cyclohexyl	F	F	F	I	187
66	cyclohexyl	OCH <sub>3</sub>	F	F	Cl	170
67	3-hydroxy-4-chlorocyclohexyl	F	F	F	Cl	205
68	cyclohexyl	F	OCH <sub>3</sub>	F	Cl	189
69	cyclohexyl	F	OCH <sub>3</sub>	F	OCH <sub>3</sub>	168
70	mixture of trans-3- and 4-fluorocyclohexyl	F	F	F	Cl	153
71	cis-4-fluorocyclohexyl	F	F	F	Cl	162-166

Example	R <sup>1</sup>	L <sup>1</sup>	L <sup>3</sup>	L <sup>5</sup>	X	Melting Point (°C)
72	cyclohexyl	F	F	F	NHCH <sub>3</sub>	290-293.5
73	cyclohexyl	F	F	F	N(CH <sub>3</sub> ) <sub>2</sub>	217-221
74	cyclohex-3-enyl	F	OCH <sub>3</sub>	F	Cl	194
75	cis-4-fluorocyclohexyl	F	F	F	OCH <sub>3</sub>	203-206
76	cyclohexyl	F	OCH <sub>3</sub>	F	OC <sub>2</sub> H <sub>5</sub>	146
77	cyclohexyl	F	OCH <sub>3</sub>	F	OCH(CH <sub>3</sub> ) <sub>2</sub>	127
78	cyclohexyl	F	OCH <sub>3</sub>	F	OCH <sub>2</sub> CF <sub>3</sub>	138
79	cyclohexyl	F	OCH <sub>3</sub>	F	OC <sub>6</sub> H <sub>5</sub>	195
80	cyclohexyl	F	OCH <sub>3</sub>	F	OCH <sub>2</sub> C <sub>6</sub> H <sub>5</sub>	137
81	N-methyl-2,3-dehydropiperid-3-yl	F	H	F	Cl	195
82	N-methyl-2,3-dehydropiperid-3-yl	F	OCH <sub>3</sub>	F	Cl	170
83	N-methyl-2,3-dehydropiperid-3-yl	F	H	Cl	Cl	165
84	4-acetoxy cyclohexyl	F	F	F	Cl	70
85	4-acetoxy cyclohexyl	F	OCH <sub>3</sub>	F	Cl	90
86	mixture of trans-3- and 4-fluorocyclohexyl	F	OCH <sub>3</sub>	F	Cl	188
87	cis-4-fluorocyclohexyl	F	OCH <sub>3</sub>	F	Cl	201
88	mixture of trans-3- and 4-fluorocyclohexyl	F	OCH <sub>3</sub>	F	OCH <sub>3</sub>	157
89	cis-4-fluorocyclohexyl	F	OCH <sub>3</sub>	F	OCH <sub>3</sub>	181
90	cyclohexyl	F	F	F	OCH <sub>2</sub> F	185
91	3-methylpro-3-enyl	F	OCH <sub>3</sub>	F	Cl	66-68
92	3-methylpro-3-enyl	F	OCH <sub>3</sub>	F	OCH <sub>3</sub>	91-92
93	propyl	F	OCH <sub>3</sub>	F	Cl	72-77
94	2-methylpropyl	F	OCH <sub>3</sub>	F	Cl	100-105
95	tetrahydrofuran-2-yl	F	OCH <sub>3</sub>	F	Cl	semi-solid
96	butyl	F	OCH <sub>3</sub>	F	Cl	semi-solid
97	cyclopentyl	F	OCH <sub>3</sub>	F	Cl	semi-solid
98	propyl	F	OCH <sub>3</sub>	F	OCH <sub>3</sub>	semi-solid
99	cyclopentyl	F	OCH <sub>3</sub>	F	OCH <sub>3</sub>	semi-solid
100	2-methylpropyl	F	OCH <sub>3</sub>	F	OCH <sub>3</sub>	semi-solid

## 55 Claims

1. A process for the preparation of compounds of formula I



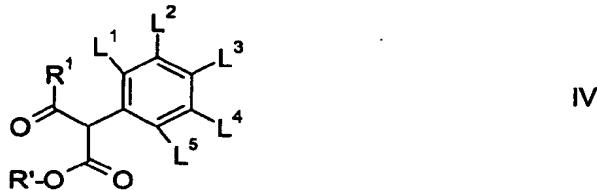
10 wherein

R¹ represents an unsubstituted or substituted straight or branched chain alkyl, alkynyl, alka-dienyl, having up to 10 carbon atoms, or aryl group having 6, 10 or 14 carbon atoms or an unsubstituted or substituted C<sub>3</sub>-C<sub>8</sub>-cycloalkyl or C<sub>5</sub>-C<sub>8</sub>-cycloalkenyl group, a substituted or unsubstituted saturated or unsaturated heterocyclyl group having 5 or 6 ring atoms selected from carbon, oxygen, sulfur and nitrogen, one of which being oxygen, sulfur or nitrogen;

X represents a hydrogen or halogen atom, or a hydroxy, alkoxy, aryloxy, aralkyloxy, haloalkoxy, alkylthio, cyano, amino, alkylamino or dialkylamino group; wherein alkyl moieties have up to 10 carbon atoms and aryl groups have 6, 10 or 14 carbon atoms;

L¹, L², L³, L⁴ and L⁵ each independently represent hydrogen, halogen, nitro or cyano or an unsubstituted or substituted C<sub>1</sub>-C<sub>10</sub>-alkyl or C<sub>1</sub>-C<sub>10</sub>-alkoxy group, the groups being unsubstituted or substituted by one or more halogen atoms, nitro, cyano, C<sub>1</sub>-C<sub>6</sub>-alkyl or C<sub>1</sub>-C<sub>6</sub>-alkoxy,

which comprises reacting alkyl 2-aryl-3-alkyl-3-oxopropionates of formula IV



35 wherein R¹ and L¹, L², L³, L⁴ and L⁵ are as defined for formula I and R' represents an optionally substituted alkyl group,

40 a) with 2-amino-[1,3,4]-triazole, and treating the resulting 5-hydroxytriazolopyrimidines of formula I, wherein X represents a hydroxy group, with a halogenating agent, and  
 b) optionally treating the resulting 5-hydroxytriazolopyrimidines with an alcohol or a thioalkohol in the presence of a base, or with a metal amide, a metal alkyl amide or a metal dialkylamide, or a metal cyanide.

45 2. A process according to claim 1, wherein step a) is carried out at elevated temperatures in the presence of a tertiary amine.

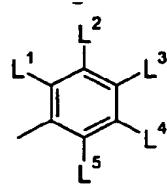
3. A process according to claim 1, wherein step a) is carried out in the presence of acetic acid.

50 4. Intermediates of formula IV as defined in claim 1.

5. Intermediates of formula IV according to claim 4, wherein the phenyl group

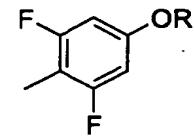
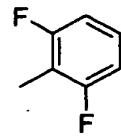
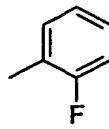
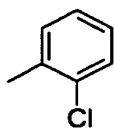
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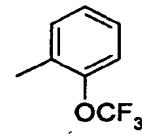
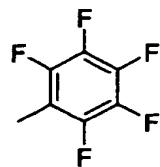
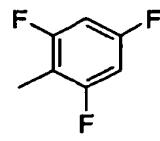
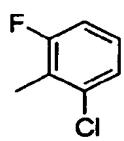


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wherein R represents a C<sup>1</sup>-C<sup>6</sup>- alkyl group.

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